



ELEMENT HUNTER OWNER'S MANUAL

Seekins Precision Lifetime Warranty

- Thank you for your Seekins purchase! Please read and understand this manual prior to operating your firearm.
- Seekins Precision's "No Questions Asked" Lifetime Warranty ensures that no matter what, Seekins will have you covered! Should any part ever break or wear out, regardless of the cause, we will repair or replace that Seekins item free of charge. No warranty paperwork, fully transferable, simply the best warranty available.
- Sometimes bad things happen to good guns. If it is a good story we want to hear it, so please enjoy this rifle knowing that Seekins has your back, for life.

READ AND
UNDERSTAND
THIS MANUAL
PRIOR TO
OPERATING THE
FIREARM

CAUTION:

This rifle, if carelessly or improperly handled, can cause injury, death, or damage to property.

NOTICE:

Seekins Precision shall not be responsible for injury, death, or damage from intentional or negligent discharge of this firearm.

RULES OF FIREARM SAFETY:

1. Treat every firearm as if it is loaded.
2. Never point your firearm at anything other than your target.
3. Keep your firearm on "safe" with your finger off the trigger until you are ready to fire.
4. Be sure of your target and what lies in front and behind it.
5. Protect your vision and hearing with proper protective equipment.
6. Keep all firearms properly stored and out of reach of children.
7. NEVER operate a firearm under the influence of drugs or alcohol.

ELEMENT HUNTER

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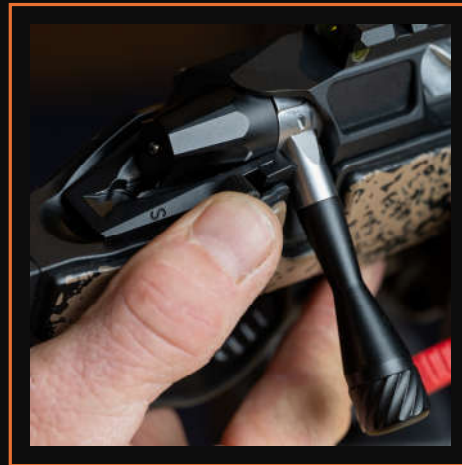
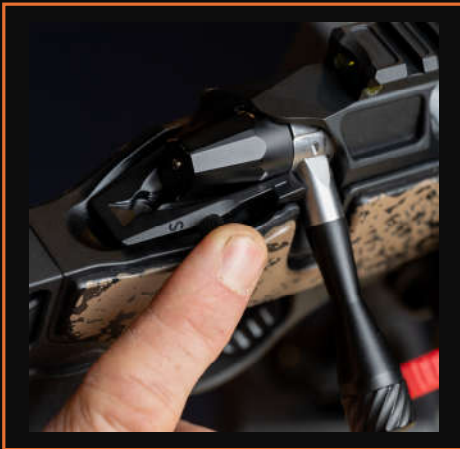
- General Safety and Warnings
- Safety Features
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- Magazine Insertion
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- Disassembly and Cleaning
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GENERAL SAFETY

- When handling any firearm ALWAYS point the muzzle in a safe direction, regardless of the weapon's condition.
 - Make sure the firearm is clear and unloaded as soon as you pick it up.
 - Never point any firearm at anything you do not intend to shoot.
 - Know your intended target and what lies in front and beyond that target.
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- Ensure that you are firing the correct caliber ammunition through your firearm.
 - Check your rifles bore to ensure it is free of obstructions before firing. Should the muzzle touch the ground, unload the rifle and inspect the bore to ensure it is free and clear of debris.
 - While in transport, ensure that the firearm is unloaded, the magazine removed, safety engaged, bolt closed or removed, and the muzzle pointed in a safe direction

SAFETY FEATURES

The 2-position safety lever is located on the right side of the bolt shroud. If the lever is rearward and even with the "S," the gun is on safe, rendering the trigger inoperative.



Once on target and ready to fire move the safety lever forward and even with the "F" to fire. Regardless of the weapons condition the safety should never be viewed as a means to compensate for improper or careless handling.

ADJUSTABLE FEATURES

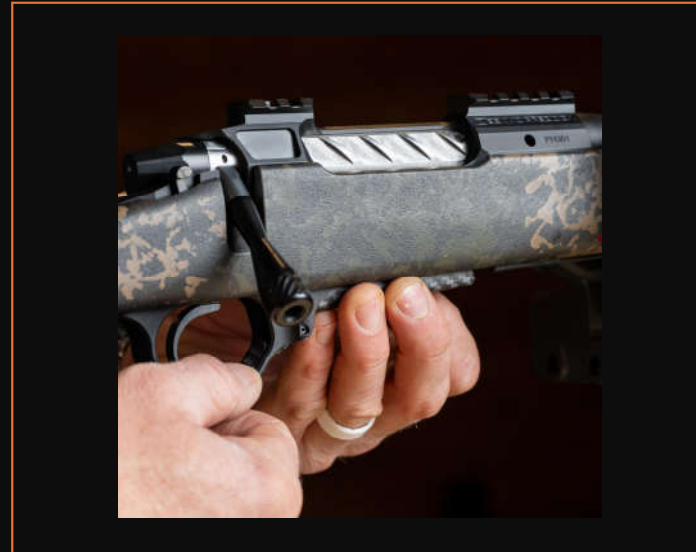
Cheek Piece: Loosen the 4 screws on the cheek piece and move to desired height. Reset Screws at 10 in/lbs.

Recommended: Drop of blue Loctite on each screw.



DETACHABLE MAGAZINE

The magazine seats into the bottom metal of your rifle. To remove the magazine, push the magazine release button, located on the trigger guard, and pull down on the magazine.



LOADING AND UNLOADING

LOADING

1. Ensure the rifle is on "SAFE" and is pointed in a safe direction.
2. Load the magazine with correct ammunition for your rifle.
3. Open the bolt and visually inspect the chamber, magazine well, and bolt face for debris.
4. Insert the magazine into the mag well, listening and feeling for the audible click, signifying the magazine is fully seated.
5. Cycle the bolt forward to chamber a round. The rifle is now loaded.

UNLOADING

1. Make sure the rifle is on "SAFE."
2. Ensure the rifle is pointed in a safe direction.
3. Depress the magazine release button and pull magazine down and out of the magazine well completely.
4. Cycle the bolt and hold open to remove a chambered round.
5. Visually inspect the chamber, magazine well, and bolt face to ensure the rifle is clear.

DISASSEMBLY AND CLEANING

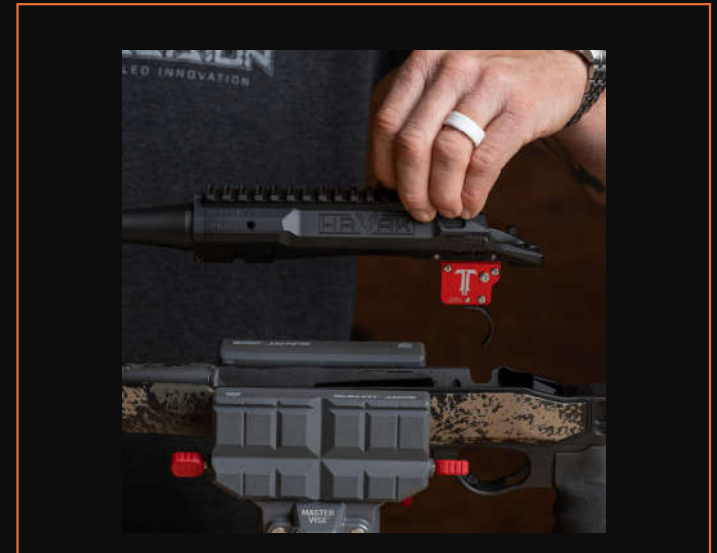
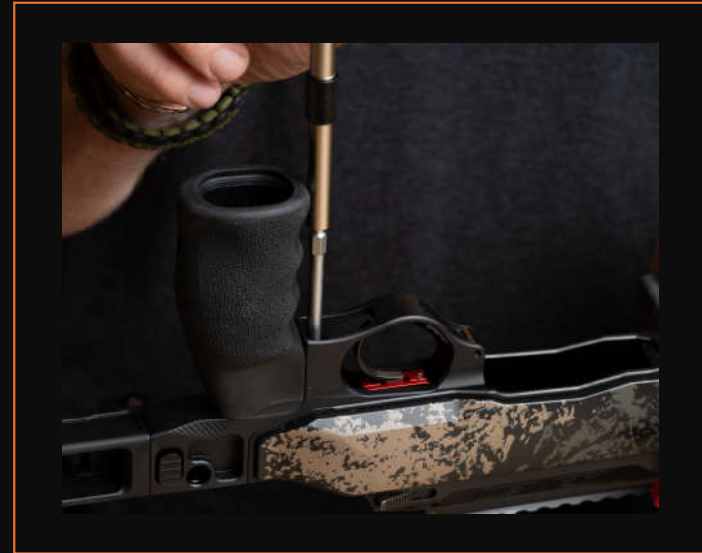
CAUTION: ENSURE YOUR FIREARM IS UNLOADED PRIOR TO DISASSEMBLY

- Ensure the rifle is unloaded, on "SAFE," and is pointed in a safe direction.
 - Depress and hold the bolt release located on the left-hand side of the action.
 - While depressing the bolt release, open the bolt and pull rearward and out the back of the action.
 - Once the bolt is free of the action, wipe the bolt down with a light coat of oil.
 - Clean your bore and barrel with a cleaning rod, patches, and barrel cleaning solvents. Remember: Do not drag a used patch back through the rifle.
 - Reinsert the bolt by aligning the lugs and pushing forward back into the action.
 - Ensure the bolt is properly seated by cycling the rifle 2-3 times.
 - Place rifle on "SAFE" and store the rifle appropriately.
 - For further disassembly of the bolt please see our videos attached to the QR code.
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SEEKINS SWITCH BARREL SYSTEM

- Ensure the rifle is on "SAFE," is clear, and is pointed in a safe direction.
- Remove bolt from the action.
- Remove action screws from the bottom of the action located just in front of the magazine well and behind the trigger guard.
- Pull barreled action straight up and out of the stock.



SWITCH BARREL CONT.

- Loosen barrel clamp screw on Barrel Locking Collar and remove the collar.
- Loosen barrel by hand and remove.
- Thread on new barrel hand tight (firmly).
- Replace the Barrel Locking Collar and tighten barrel clamp screw to 20 in/lbs.
- Replace barreled action in mini-chassis and stock. Tighten action screws to 55 in/lbs.
- Reinsert bolt into action.



QUICK CHANGE BOLT HEAD

Please see M3 bolt video located at:
seekinsprecision.com/instructions



BEYOND MOA GUARANTEE

- There are several factors that make up a shooting system: rifle, scope, ammunition, and the shooter. We understand that each of our customer's needs and abilities vary greatly, and we refuse to lump them all into a singular category of accuracy.
- At Seekins Precision our Beyond MOA guarantee is to ensure your ultimate and complete satisfaction. If for any reason you are unsatisfied with your rifle's performance, we will have it shipped back to us, tested, and report to you, our findings. But it doesn't stop there. We will continue to work with you, step-by-step, to ensure you have the proper knowledge base and tools to achieve your desired accuracy.

SEEKINS CONTACT INFO

- Please feel free to reach out to us at any time.
- Phone: 208.743.3400
- Email: customerservice@seekinsprecision.com
- Address: 159 American Way Lewiston ID 83501