



NOXs Assembly Instructions

Thank you for purchasing the Seekins Precision NOXs handguard. Your new NOXs handguard is compatible with any mil spec AR15 platform and is very easy to install. The NOXs handguard comes with its own mounting hardware including a new barrel nut. Please make sure all the components are accounted for and become familiar with them prior to assembly.

You will need the following tools

- AR15 upper assembly fixture, to securely hold onto upper
 - All tools required to disassemble your existing handguard and barrel nut
 - 1-1/4" end wrench, adjustable wrench, or crow's foot and a torque wrench
 - 5/32 Allen Wrench
1. Make sure your firearm is unloaded and completely free of ammunition prior to installation.
 2. Remove your upper from the lower receiver by pressing the take down pins. Set aside the lower receiver assembly, charging handle and bolt carrier group.
 3. Remove the existing handguard, gas block, gas tube and any sights.
 4. Securely attach the upper receiver into an assembly fixture.
 5. Remove the existing barrel nut using the appropriate wrench. You will not be re-using this nut.
 6. Clean any residue or oils from the upper receiver threads. Applying assembly grease such as moly or lithium is not required and is optional. We do not recommend using Loctite.
 7. Install your NOXs barrel nut (item 2) by hand.
 8. Torque the NOXs barrel nut to 35-55 FT lbs. Loosen and torque again 2-4 times to ensure proper seating. When finished the barrel nut should be torqued to 35-55 FT lbs. No timing is required.
NOTE: Using your torque wrench to loosen the barrel nut may damage it!
 9. Re-install your gas block and gas tube ensuring the gas hole in the barrel is properly lined up with your gas block.
 10. Gently slide the NOXs handguard over the barrel nut indexing the anti-rotation tabs around the upper receiver.
 11. Align clamping holes in the handguard with the half round location on the barrel nut. Insert front and rear clamping screws (item 3) from both sides hand tight.
 12. Align top rail of handguard with top rail of your upper and tighten clamp screws to 70-90 inch lbs.
 13. **NOTE:** gently start screws by hand before using tool.
 14. Congratulations! Install is complete and you can now reassemble