



HAVAK Gen 2 Bolt

As a company that is always looking for ways to improve our products and your experience, things are always changing. This is why in May of 2021 we redesigned the bolt.

The new features include:

- Tool-less takedown
- 100% cock-on-open
- Compatibility with aftermarket REM 700 triggers.

Bolt Disassembly Information

1. Pressing the bolt stop will free your bolt; remove the bolt from your rifle.
2. Turn the firing pin shroud clockwise until firing pin assembly comes apart.
3. Use firing pin tip to remove bolt cross pin from bolt head and bolt body.
4. Celebrate.

Bolt Assembly Information

1. Place bolt head back into bolt body, lining up the hole in the bolt head.
2. Insert the bolt cross pin through the bolt body into bolt head ensuring the hole is lined up to allow the firing pin to pass through.
3. Press the firing pin into the bolt body and twist counterclockwise until the retainer rests on the small notch on the top of the bolt body. You should hear a faint click.
4. Align the bolt body with the bolt stop slot, with the bolt stop.
5. If reassembled correctly, the bolt will insert back into the rifle smoothly.

If your bolt will not go back into your rifle, your bolt shroud may be twisted. To move the shroud back into place, hold the bolt and turn the shroud clockwise, it will take some effort, but no tools. Tools and improper installation may cause damage.



1. Scope Rail
2. Bolt
3. Firing Pin
4. Havak Action
5. Bolt Stop
6. Bolt Pin
7. Bolt Head

Torque Specs

Scope Rail 15 in/lbs

Action Screws 55 in/lbs

